



## Material - MS 1795 SWRCH10A

Standard Specification for Carbon Steel Wire Rods for Cold Heading and Cold Forging

**Group - Ferrous Mild Steel Alloys** 

Sub Group - MS 1795 SWRCH10A Carbon Steel Wire Rods for Cold Heading and Cold Forging Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries Grade Belongs to the Industry - Wire Rod and Forging

| Chemical Composition |      |               | Heat Treatment   |                         |
|----------------------|------|---------------|--|-------------------------|
| Carbon               | C %  | 0.080 - 0.130 | As Raw or Normalizing or Annealing or Hardening and<br>Tempering |                         |
| Silicon              | Si % | 0.100 max.    |  |                         |
| Manganese            | Mn % | 0.300 - 0.600 |  | oaling or Hardoning and |
| Phosphorus           | P %  | 0.030 max.    |  |                         |
| Sulphur              | S %  | 0.035 max.    |  |                         |
| Aluminium            | Al % | 0.020 min.    |  |                         |
| Iron                 | Fe % | Balance       |  |                         |
| -                    | -    | -             |  |                         |
| -                    | -    | -             | Mechanical Properties  |                         |
| -                    | -    |               | Tensile Strength in Mpa  | 490 max.                |
| -                    | -    |               | Yield Strength in Mpa  | •                       |
| -                    | -    | -             | Elongation in %  | •                       |
| -                    | -    | -             | Reduction of Area in %   | 55 min.                 |
| -                    | -    | -             | Hardness in BHN  | •                       |
| -                    | -    | -             | Impac <mark>t in Joule</mark>                                    | -                       |

| Cross Reference Table |          |               |                              |  |  |
|-----------------------|----------|---------------|------------------------------|--|--|
| Material              | Standard | Country       | Grade Belong to the Industry |  |  |
| SWRCH 10A             | JIS      | Japan         | Wire Rod and Forging         |  |  |
| SWCH 10A              | JIS      | Japan         | Wire Rod and Forging         |  |  |
| C10C                  | ISO      | International | Wire Rod and Forging         |  |  |
| SWRCH10A              | KS       | Korea         | Wire Rod and Forging         |  |  |
| -                     | -        | -             | -                            |  |  |
| -                     | -        | -             | -                            |  |  |
| -                     | -        | -             | -                            |  |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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